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Reference: CSSGB Primer, Section II - 4 and 27/31. 2.2. Using six sigma methodology, a company at 4.5 sigma would have a failure rate of: a. 3.4 ppm b. 233 ppm c. 1350 ppm d. 6210 ppm Solution: The six sigma approach allows for a ± 1.5 sigma shift. Answer b represents the 5 sigma level and answer d is the 4 sigma level. Answer c is correct.

THE SIX SIGMA GREEN BELT SOLUTIONS TEXT

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Solution Text The Solution Text provides a detailed explanation of the correct answer in the corresponding Primer. The Solution Text is a stand-alone, bound book.

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That being said...I would strongly recommend the CSSGB Primer from the Quality Council of Indiana AND The Certified Six Sigma Green Belt Handbook. To save on money on The Certified Six Sigma

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Green Belt Handbook, I got the first edition here on Amazon (newer versions exist...but the material is largely the same and I got a first edition for \$17).

The Six Sigma Green Belt Primer: Quality Council of ...

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The Six Sigma Green Belt Solutions Text. Quality Council of Indiana, 2012 - Production management - 162 pages. 0 Reviews. What people are saying - Write a review. We haven't found any reviews in the usual places. Bibliographic information. Title: The Six Sigma Green Belt Solutions Text:

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